

# RX23T inverter ref. kit

Deep Dive

October 2015

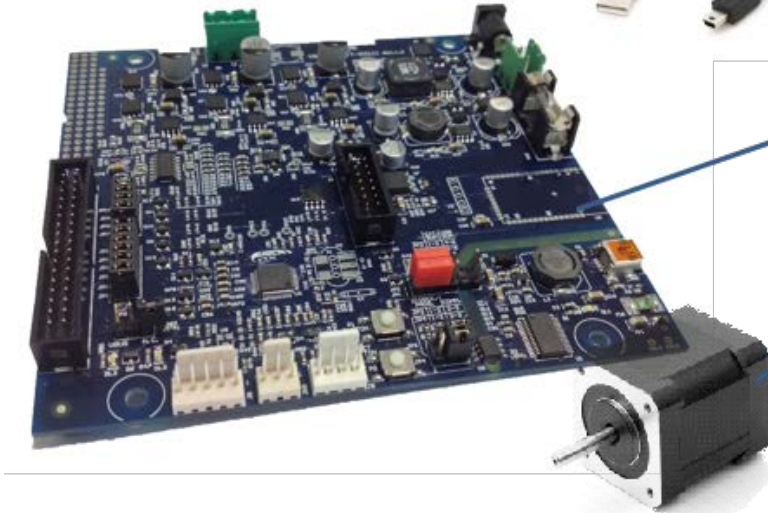
# YROTATE-IT-RX23T kit content



Quick Start Guide



Mini USB cable



RX23T inverter board  
Max 48V<sub>DC</sub>, 7A<sub>max</sub>


Nanotec AC Brushless  
Motor: DB42S03

# YROTATE-IT-RX23T kit: 3-ph. Brushless Motor Specs



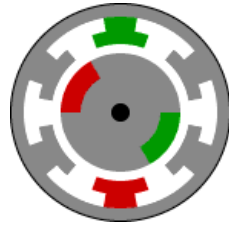
DB42S03



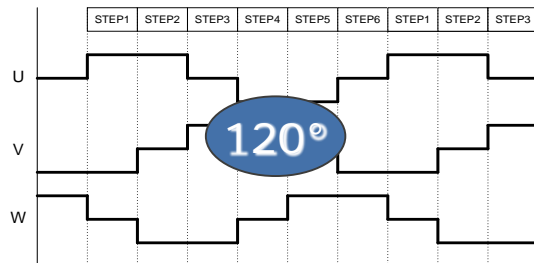
SPECIFICATION	CONNECTION	DELTA
NO. OF POL./PHASE		8/3
VOLTAGE RATED (VDC)		24
CURRENT NO LOAD/RATED/PEAK (AMP)		0.2/1.79/5.4
RESISTANCE/PHASE TO PHASE (Ohms) @25°C		1.5±15%
INDUCTANCE/PHASE TO PHASE (mH) @1KHz		2.1±20%
TORQUE RATED/PEAK (Nm) [lb-in]		0.0625/0.19 [0.553/1.68]
TORQUE/VOLTAGE CONSTANT (Nm/A)/(Vrms/KRPM)		0.035/2.78=BACK EMF 
POWER RATED (W)		26
SPEED RATED/NO LOAD (U/min)		4000/6200
ROTOR INERTIA (Kg-m <sup>2</sup> ) [lb-in <sup>2</sup> ]		2.4x10 <sup>-6</sup> [8.2x10 <sup>-3</sup> ]
WEIGHT (Kg) [lb]		0.3 [0.661]

# Motors & driving methods supported

Brushless DC

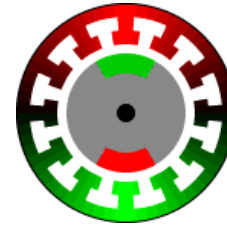


Block commutation

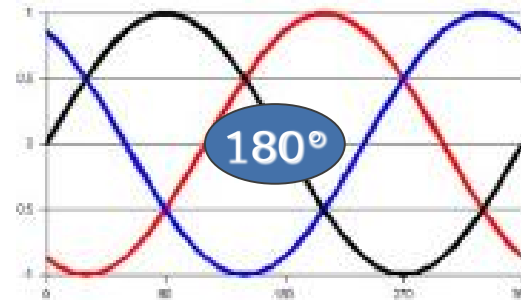


- Sensorless ✓  
⇒ 3 Back EMF
- Sensored ✓  
⇒ Hall, encoder

Permanent Magnet Synchronous



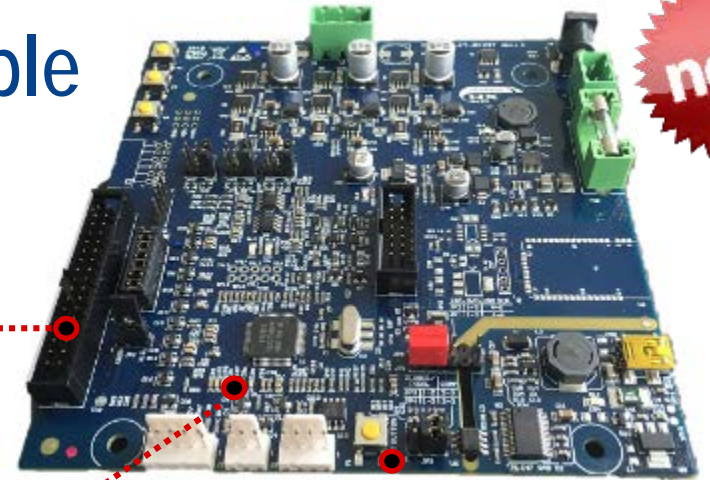
Vector controlled



By default on the kit

- Sensorless ✓  
⇒ 1 or 3 shunts
- Sensored ✓  
⇒ Hall, encoder

# Auto-tuning & automatic identification enable



**Vector control Algorithm  
in Floating Point arithmetic**

**3-phase  
Permanent  
Magnet AC motors**

**Sensorless  
Control  
Closed loop**

**1 or 3  
shunts**

**Renesas  
MOSFETs  
inverter**

**150W  
@ 48V<sub>DC</sub>**

**External. stage  
1.5KW @ 300V<sub>DC</sub>  
Or 3.6KW @ 60V<sub>DC</sub>**

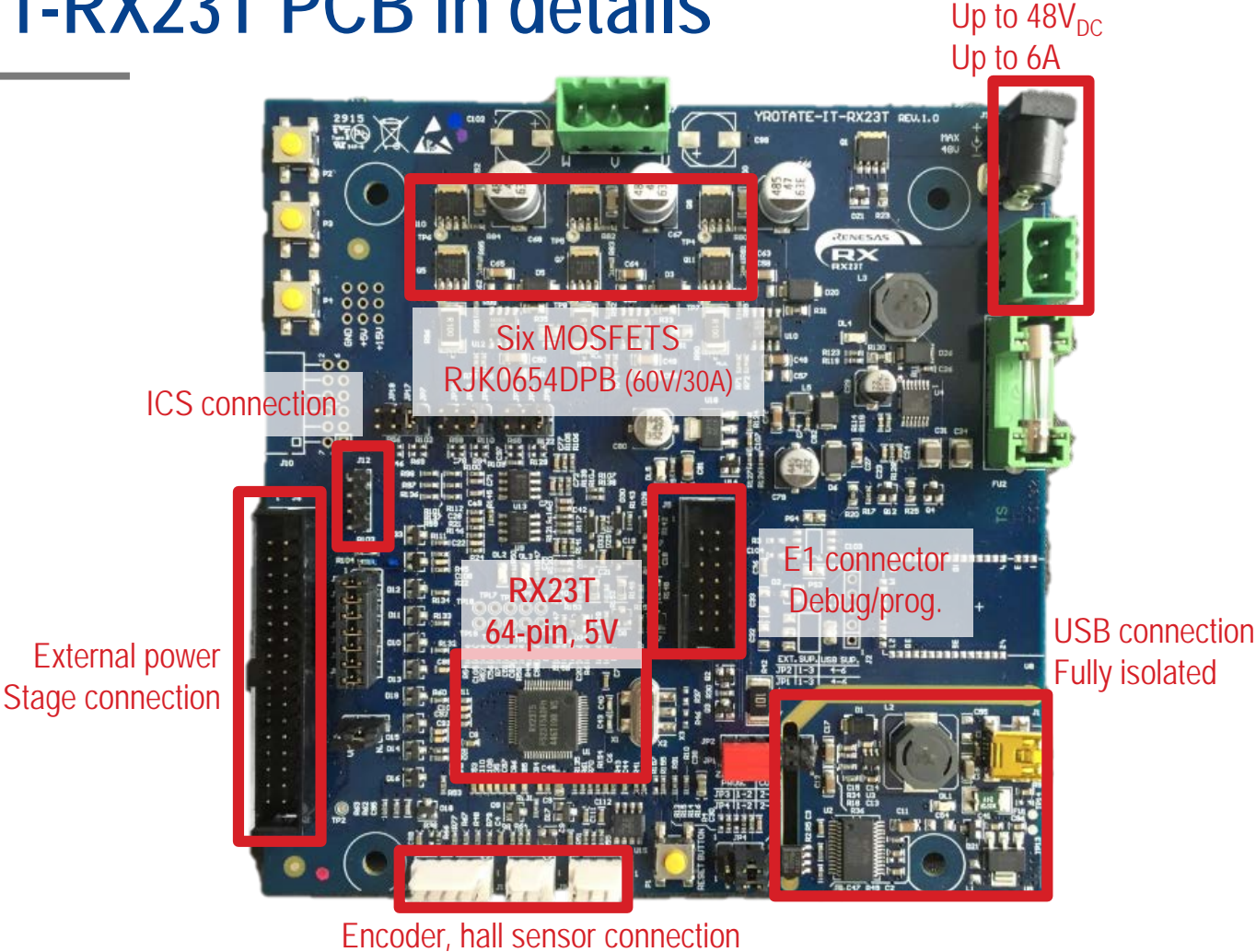
**USB  
powered**

**E1 Prog/debug  
connector**

**Hall & Encoder  
connectors**



# YROTATE-IT-RX23T PCB in details





# Three power stage classes

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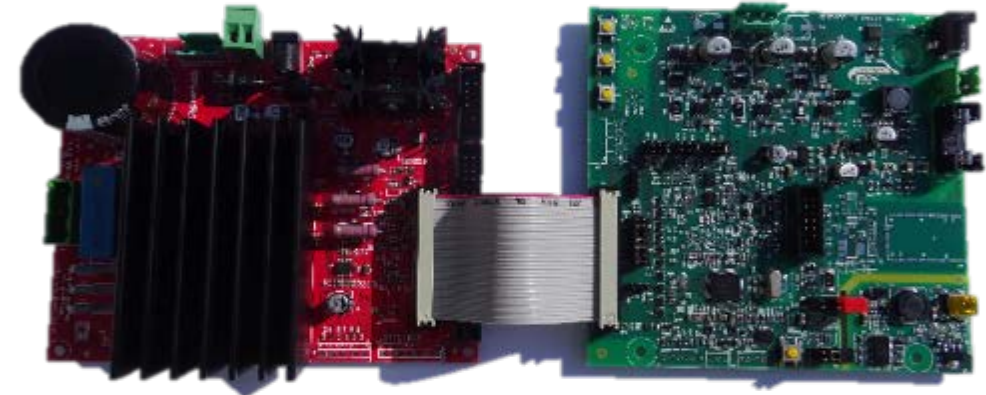
Scalable solution:

- From low voltage, low current
- Up to high voltage, high current

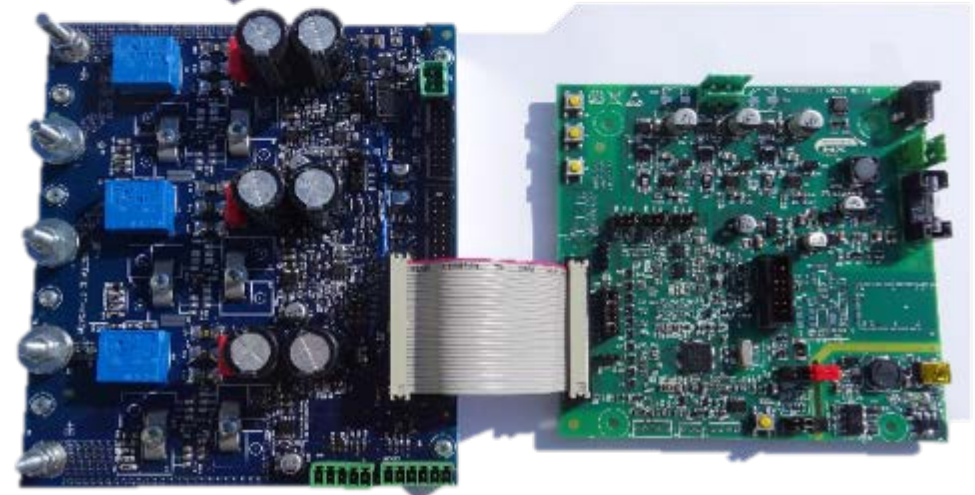
48V<sub>DC</sub>  
6A<sub>Peak</sub>



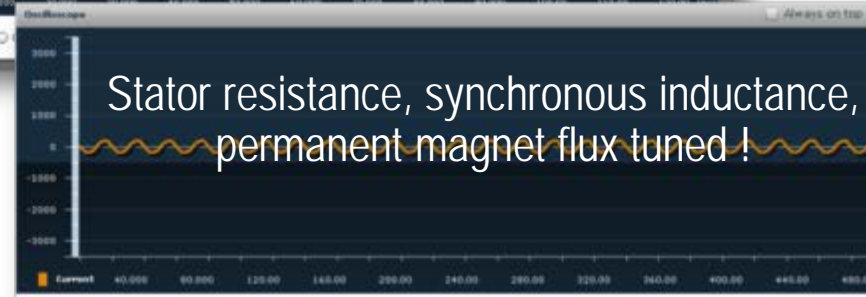
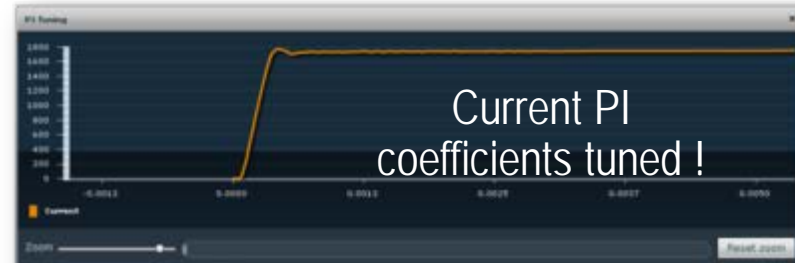
300V<sub>DC</sub>  
20A<sub>Peak</sub>



60V<sub>DC</sub>  
100A<sub>Peak</sub>



# Auto-tuning s/w for all RX inverter kits



- Partname: **YROTATE-IT-RX23T**
- Lead-time: **10 days**
- Price: **EUR 179,00**



45 seconds to drive unknown PMSM motors !

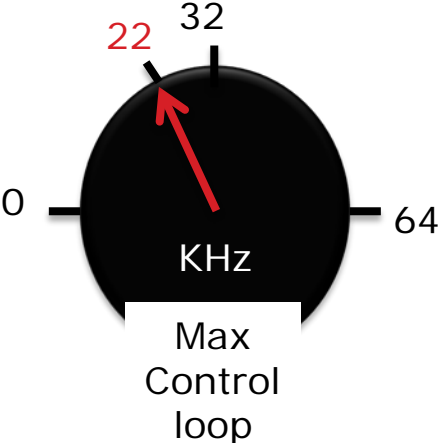
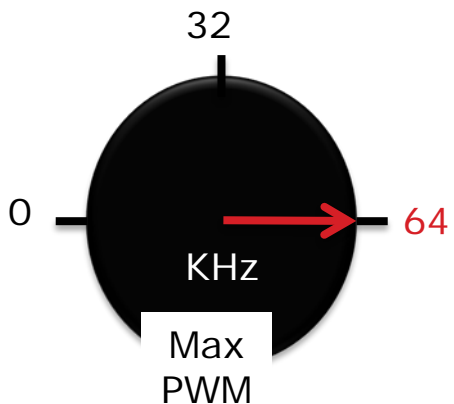
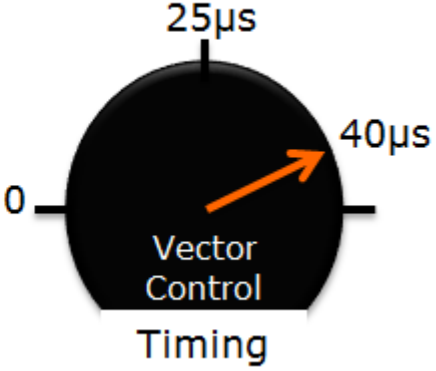
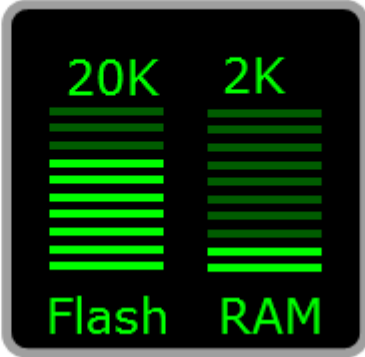


# High Performance & dynamics at competitive price

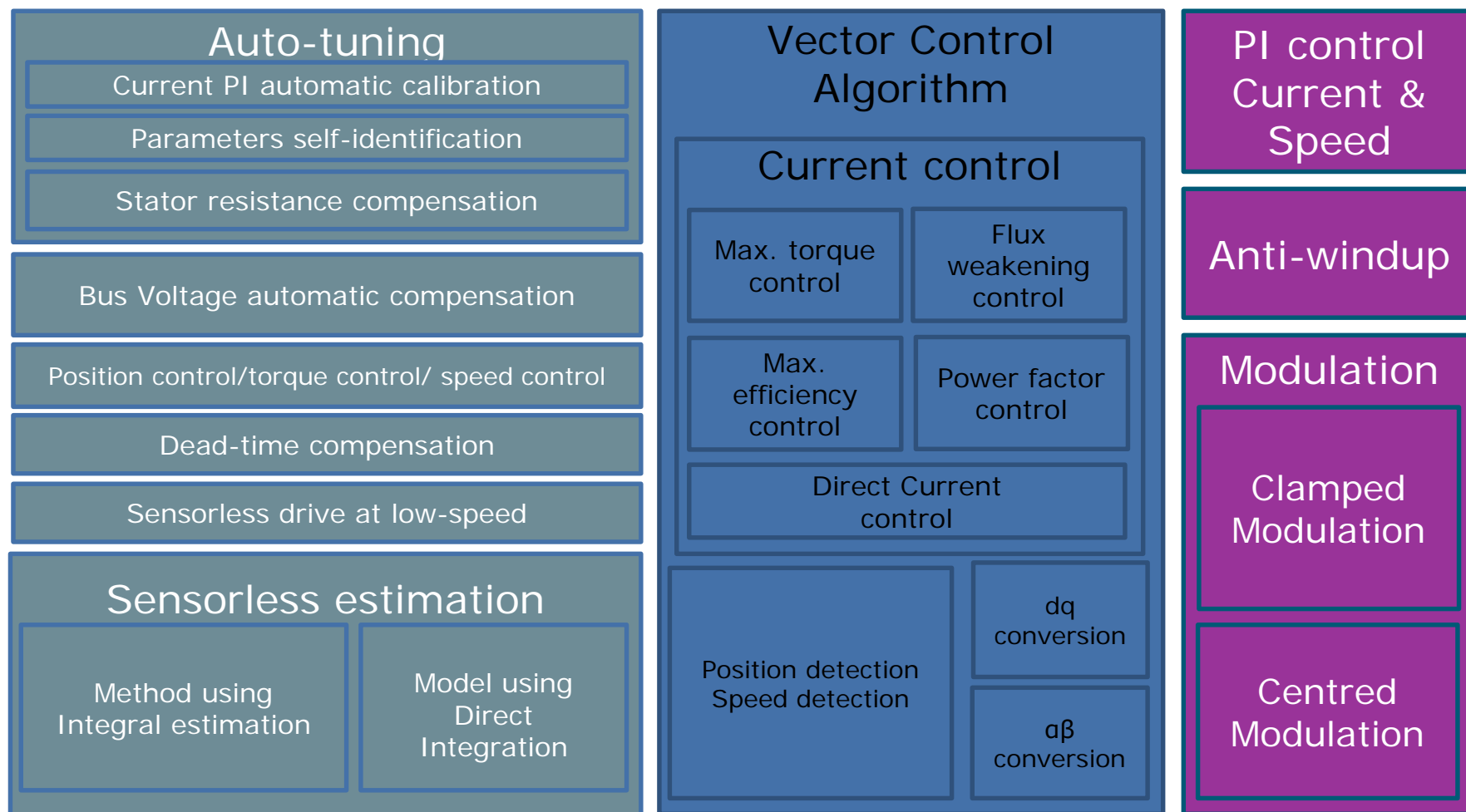
RX23T  
32-bit @ 40MHz  
80 DMIPS with FPU



Memory footprint



# Vector Control s/w routines implemented



# Overview

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## Microcontrollers Specifications

RX111  
32-bit @ 32MHz  
50 DMIPS

RX23T  
32-bit @ 40MHz  
80 DMIPS with FPU

RX62T  
32-bit @ 100MHz  
165 DMIPS with FPU

## Inverter System dynamics

PWM frequency: Max. 64KHz  
Control loop speed: Max. 15KHz  
Vector Control loop: 57µs  
Sensorless: 1 or 3 shunts

Max. 64KHz  
Max. 20KHz  
40µs  
1 or 3 shunts

Max. 64KHz  
Max. 25KHz  
35µs  
1 or 3 shunts

## Microcontroller resources used by algo.

CPU load @ 8KHz 45%  
Flash footprint: 25KB  
RAM usage: 3KB  
Arithmetic: Fixed-point  
Peripherals: MTU2  
12-bit A/D

32%  
20KB  
3KB  
Floating-point  
MTU3  
12-bit A/D  
Comp.

28%  
20KB  
3KB  
Floating-point  
MTU3  
12-bit A/D  
PGA, Comp.

# Overview

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## Sensorless Algorithm capabilities

Torque & speed control:  
 Flux Weakening support:  
 Efficient PWM Modulation:  
 PI current auto-tuning:  
 Motor para. Identification:



## Development Tools

Compilers:  
 IDE:

CC RX Renesas  
 E<sup>2</sup>Studio

CC RX Renesas  
 E<sup>2</sup>Studio  
 CubeSuite+ CS+

CC RX Renesas  
 E<sup>2</sup>Studio  
 HEW

## 3-ph inverter capabilities

Isolated USB connection:  
 Drive one or two motors:  
 Motor Voltage capability:  
 Debugger connector:

Yes  
 Single  
 24V<sub>DC</sub>  
 E1

Yes  
 Single  
**48V<sub>DC</sub>**  
 E1

Yes  
**Dual**  
 24V<sub>DC</sub>  
 E1





# Bill of Material in details

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## Renesas devices:

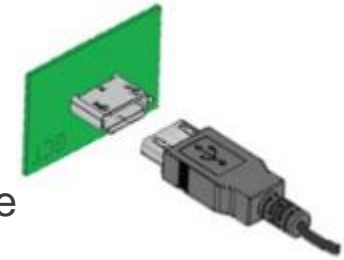
PART-NAMES	DESCRIPTION	QUANTITY
R5F523T3ADFM	RX23T MCU	1
RJK0654DPB	MOSFETs	6
R1EX2400-2A-SA-S0A	EEPROM	1

**TOTAL 8**

PART-NAMES	DESCRIPTION	QUANTITY
Cxx	Capacitor	110
JPxx	Jumper/connector	33
Dxx	Diode/LED	37
Fux	Fuse, connector	2
Lx	Inductance	4
Px	Push button	4
Qx	Transistor	6
Rx	Resistor	155
U10, U11, U12	MOSFET driver	3
Ux	Op-amp, IC	9
X1	Quartz	1

**TOTAL 364**

# Schematics Hints



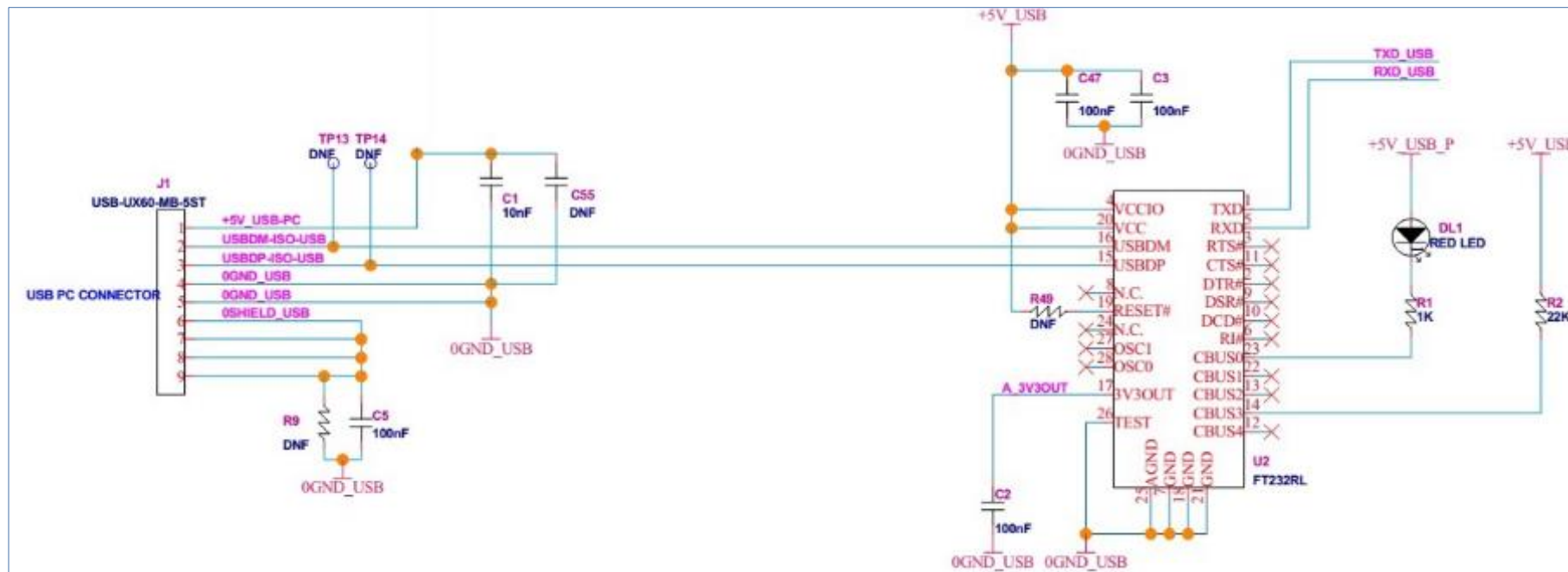
Easy connection to PC via USB and Micro-USB connec

Serial to USB IC used for easy reuse of the serial protocol

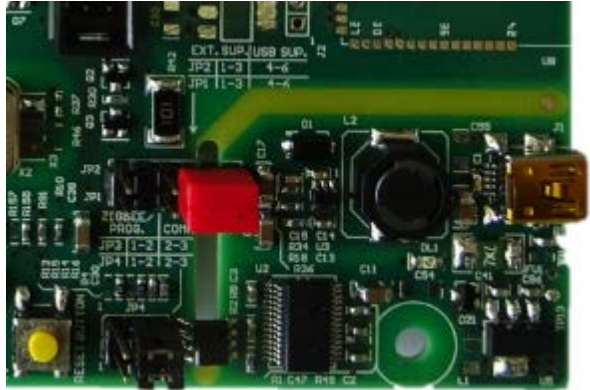
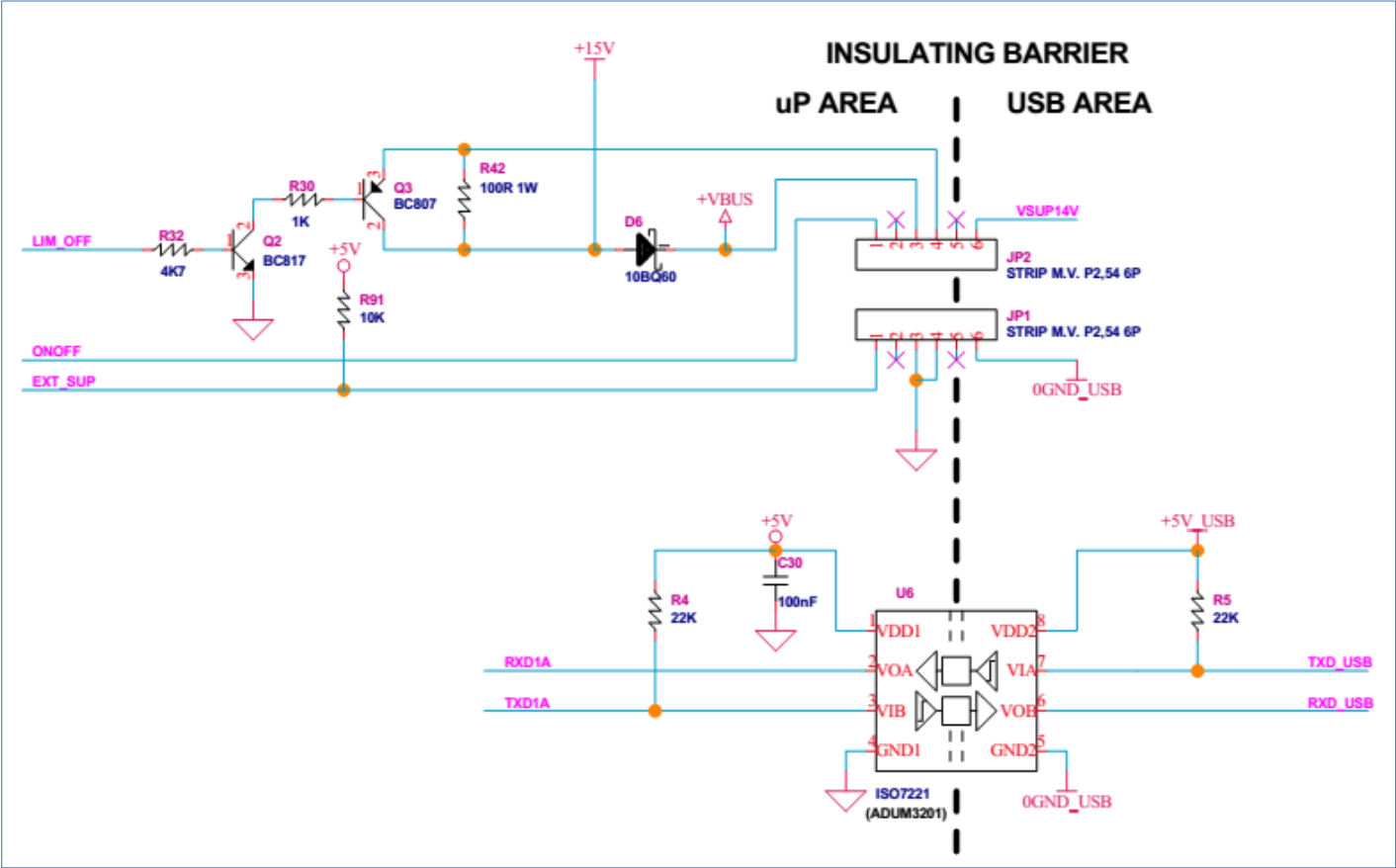
FDTI chip used to ensure Windows drivers compatibility: W7, W8

**LED DL1** used to indicate the connection traffic

Max. baud rate is: **76.6 KBd** to ensure fluid oscilloscope window



# Schematics Hints



USB connection is galvanic isolated  
Ensure maximum safety for user when high voltage or high current motor used

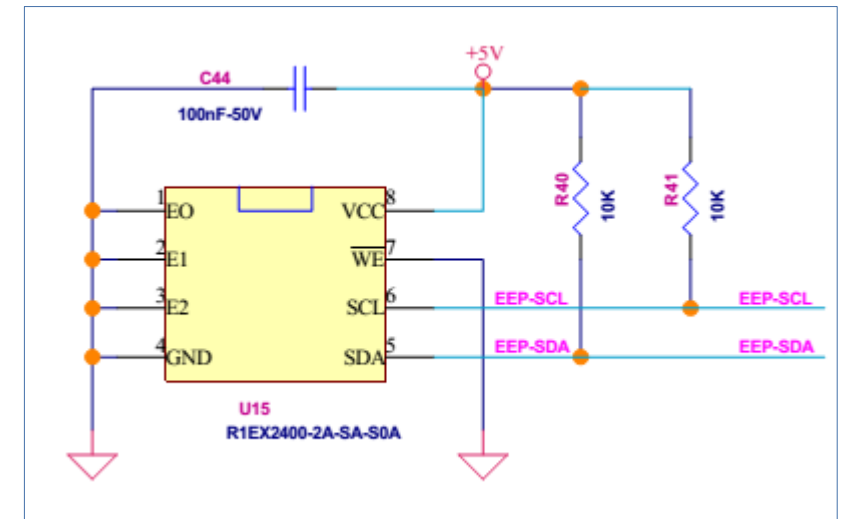
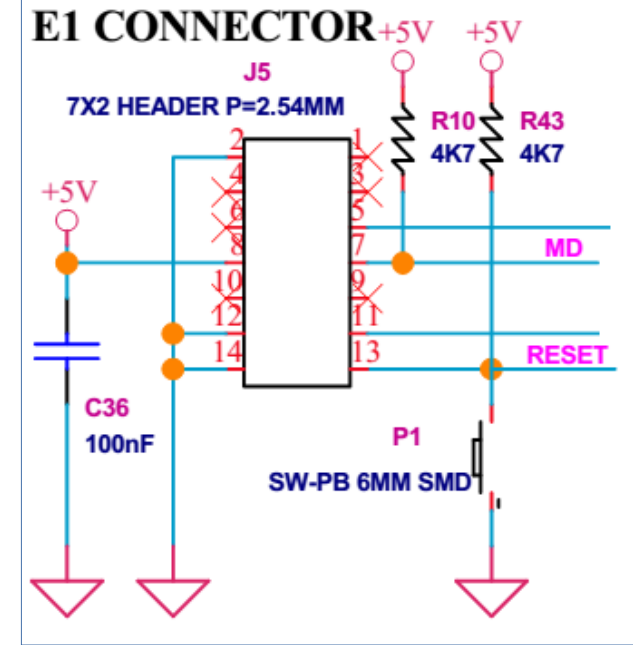
# Schematics Hints

E1 connection for debug and programming

Parameters management in EEPROM

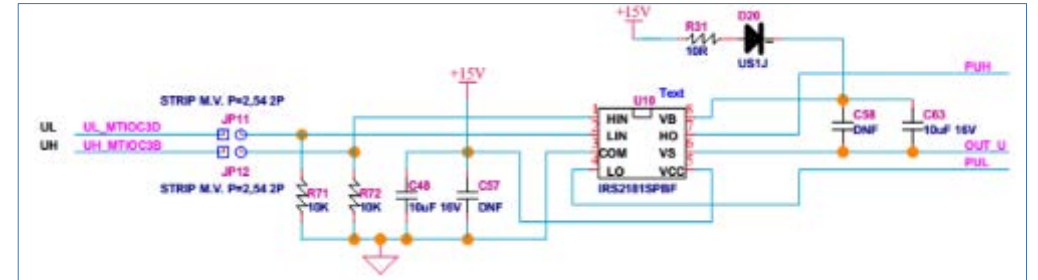
It stores:

- the motor parameters
- The algorithms specific data
- the application specific parameters



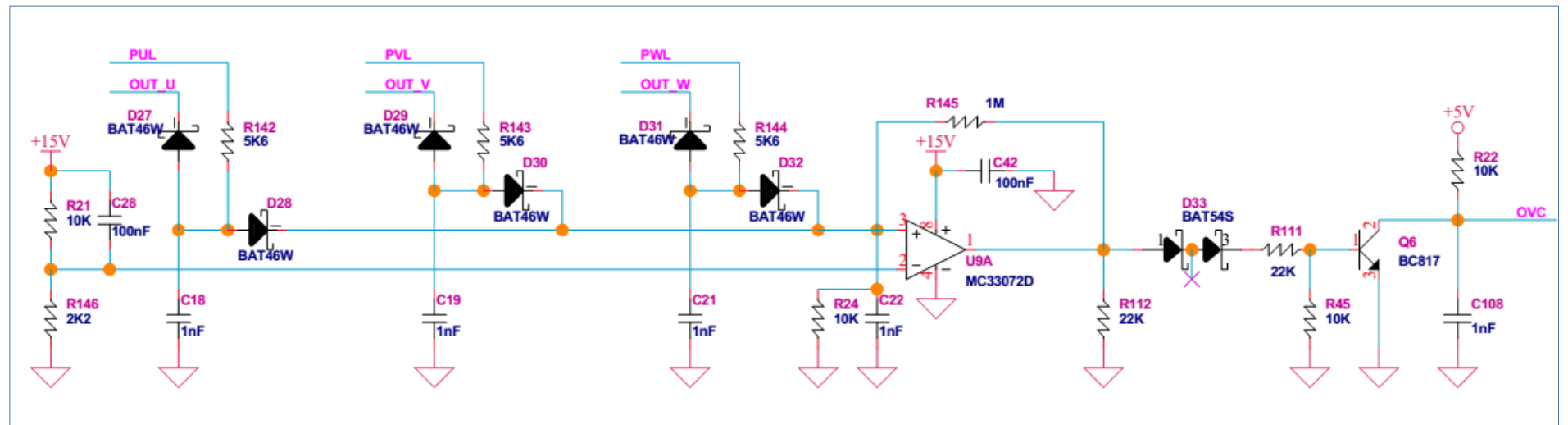


# Schematics Hints



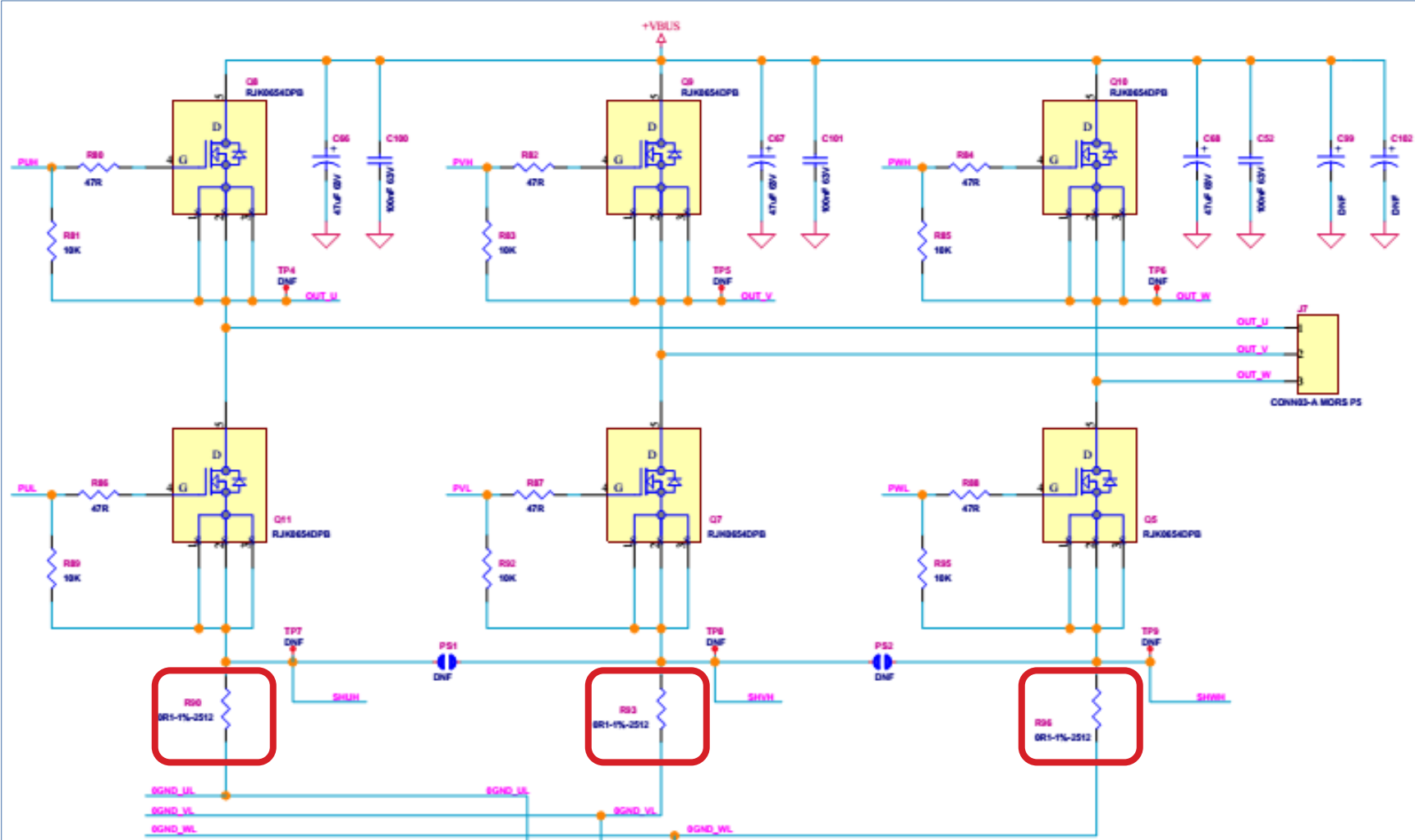
Three driving circuits for the 6 x low voltage MOSFETS

Over-current circuit management using gate driver signals, linked to Port Output Enable of the RX23T to stop the PWM signal in hardware

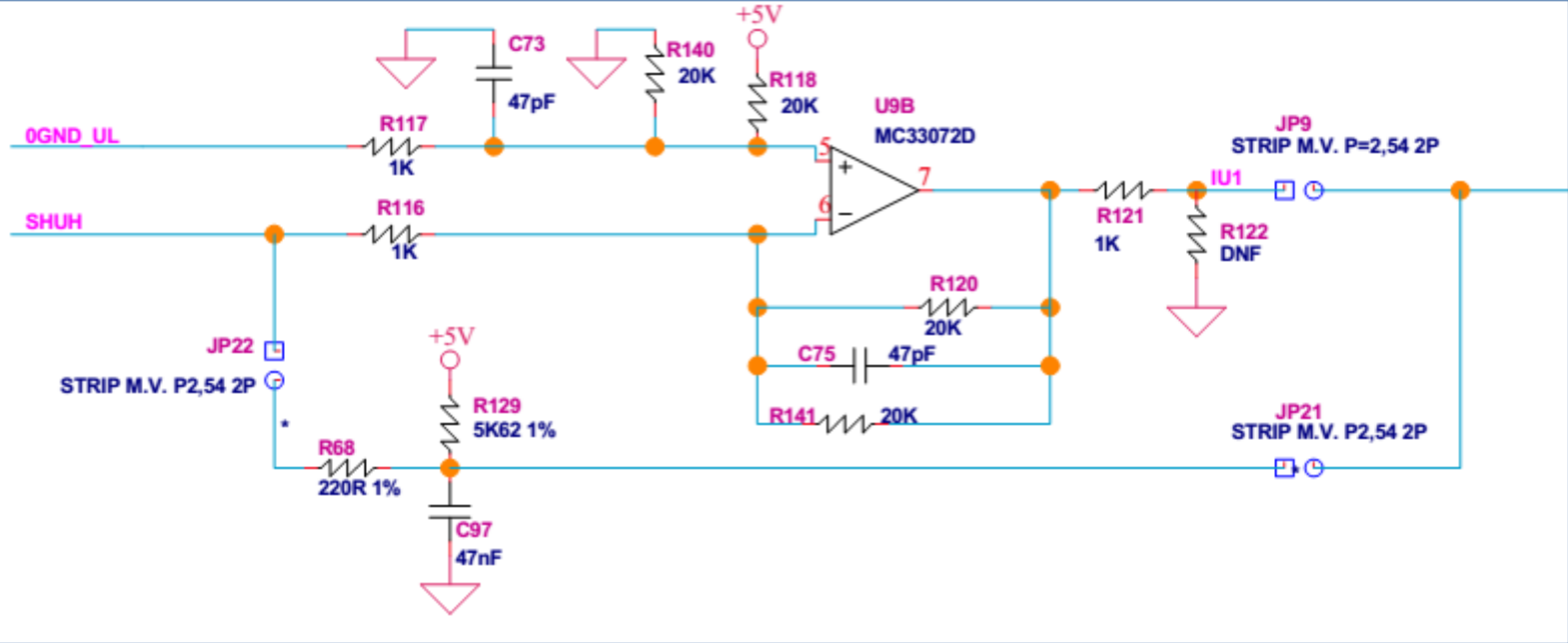


# Schematics Hints

Three shunts used for the motor current reading and motor speed estimation

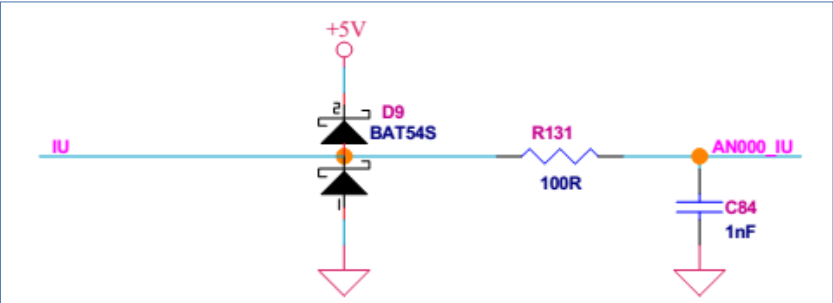


# Schematics Hints



Three circuit using Op. amplifier action as signal conditioning.

Option to remove two shunts and use a single shunt to reduce bill of material cost.



Shunt current measurements and Bus voltage connected to A/D inputs: AN000 to AN003

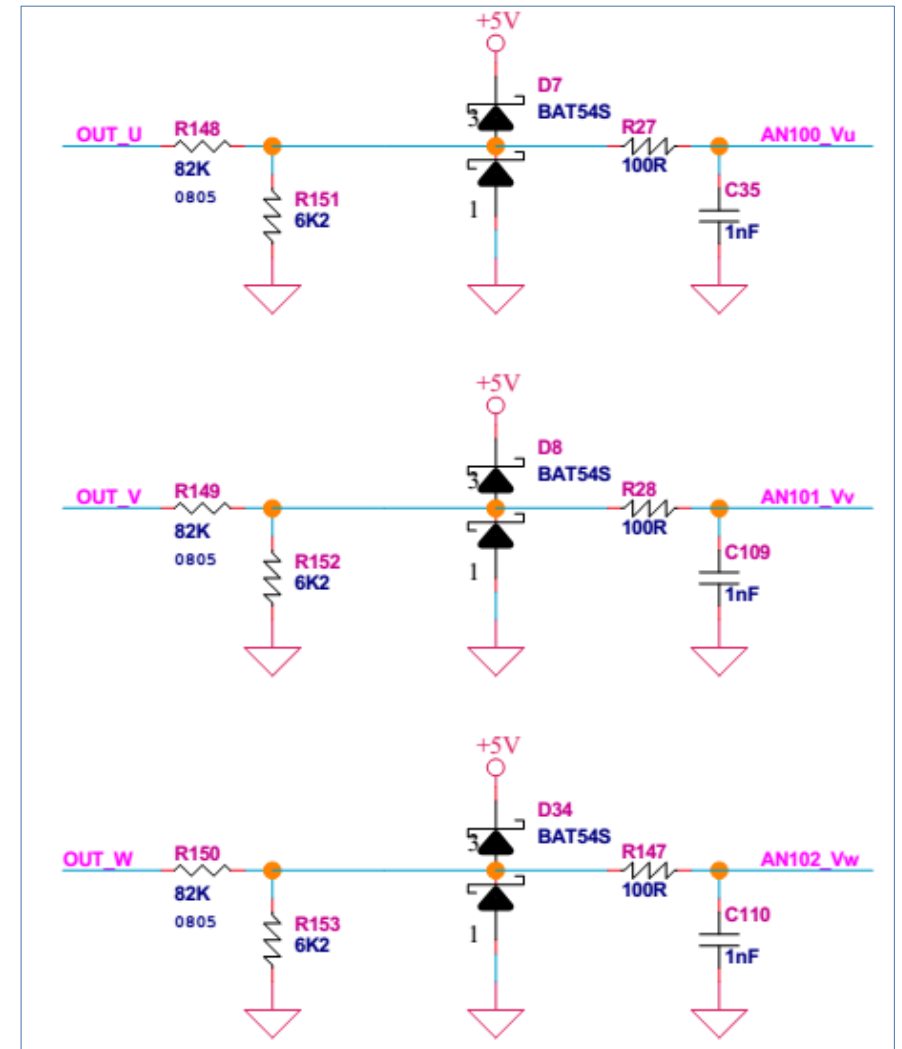
# Schematics Hints

Phases voltage are measured for the back EMF signals detection

A/D inputs: AN100 to AN102

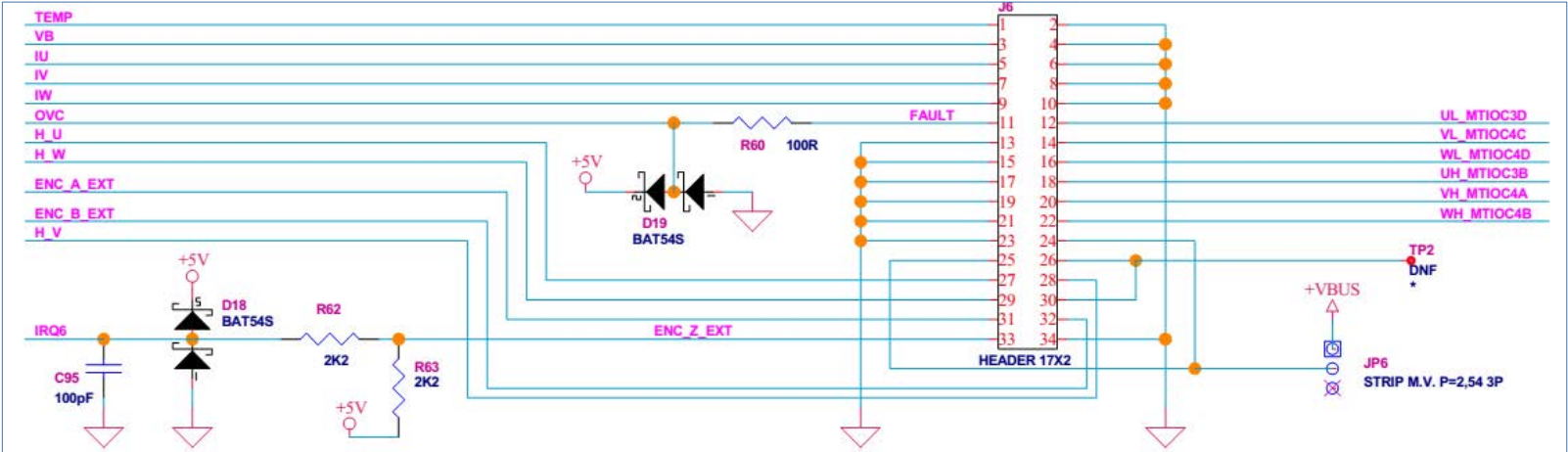
Use for Brushless DC motor

Sensorless controlled





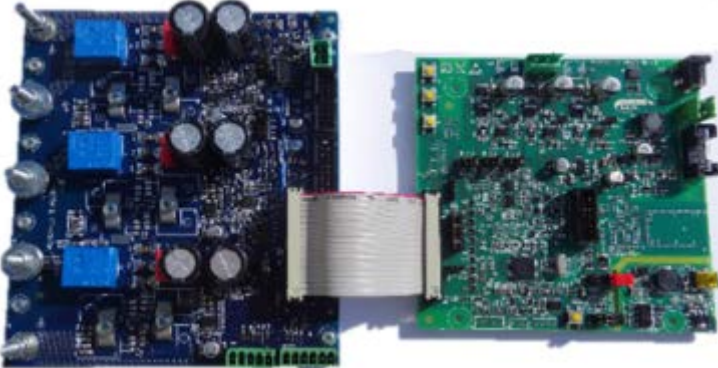
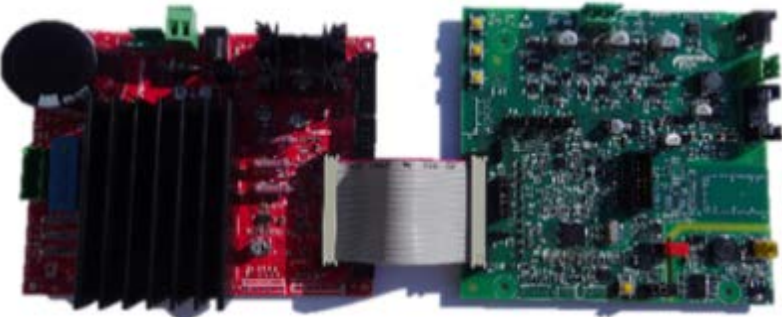
# Schematics Hints: Power stage connection



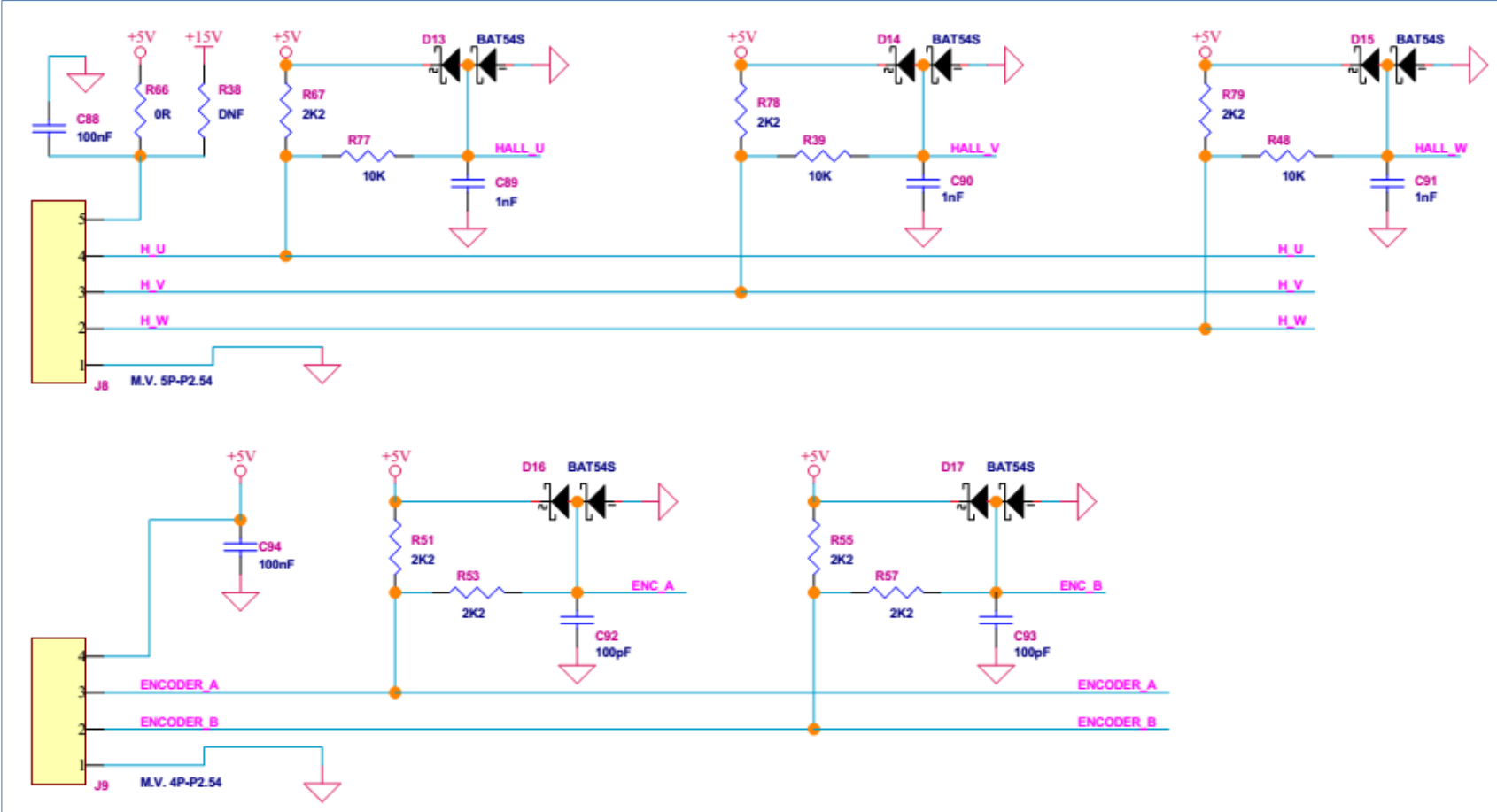
300V<sub>DC</sub>/20A

or

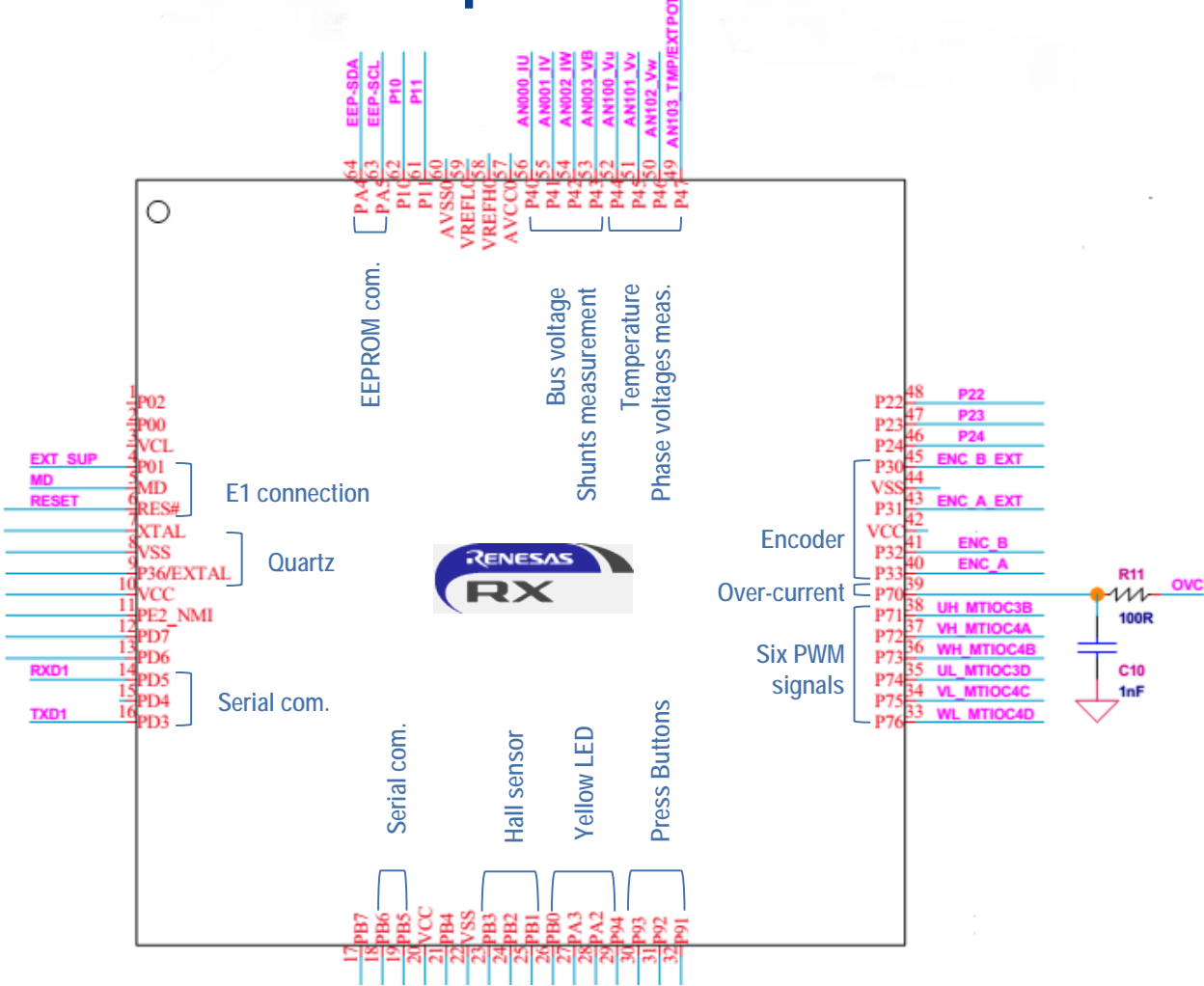
60V<sub>DC</sub>/100A



# Schematics: Feedback, Hall sensors & encoders













# Schematics hints: RX23T, 64-pin resources used



# RX23T Embedded Software project structure

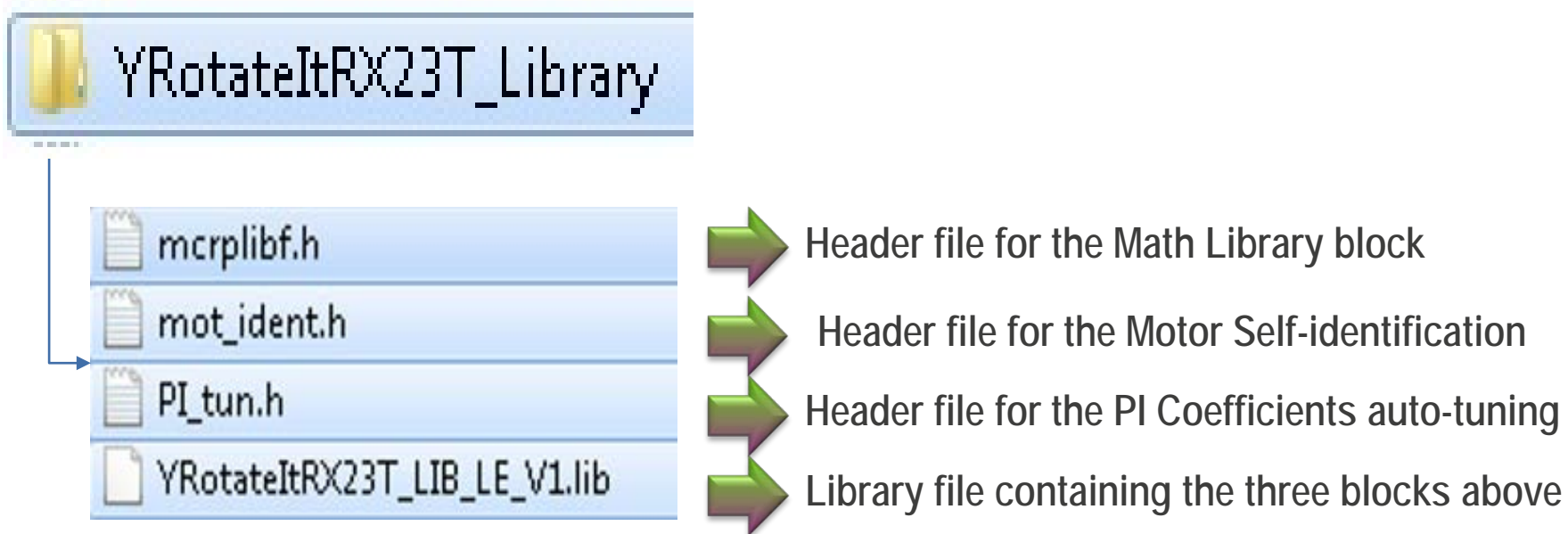
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 YRotateItRX23T_Library	➔	Contains PI auto-tuning, Motor identification and estimators routines
 dbsct.c	➔	Renesas Project Generator: setting of B, R sections
 ges_eqp.c	➔	External EEPROM management functions: read, write via I <sup>2</sup> C up to 64 parameters. By default, 21 are used by the PC GUI
 hardware_setup.c	➔	Hardware setup definition for each MCU pins and SFRs
 interrupt_handlers.c	➔	Interrupt Service Routines definition: linked to the A/D converter to launch the control loop
 main.c	➔	Main loop including initialisation of PWM, measurements, enable interrupt, serial communication, LED management...
 motorcontrol.c	➔	Complete FOC algorithm in interrupt, including POE management, modulation, etc.
 reset_program.c	➔	Reset procedure
 userif.c	➔	Serial protocol used to manage the PC GUI communication
 vector_table.c	➔	Define addresses for each interrupt service routines

































# YRotateItRX23T\_Library Description

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# Important header files

 <code>const_def.h</code>	 Def. of constants: Base Timing, PWM parameters, dead-time, Duty cycles, trigger delay for A/D, conversions constants, alarms , interrupts prio.
 <code>customize.h</code>	 Definition application parameters, switches to enable Auto-tuning, over-modulation, estimators selection, flux weakening, etc.
 <code>defpar.h</code>	 3-phase Permanent Magnet Motor – Default parameters used by the kit: NANOTEC DB42S3, 24V, 4000RPM nominal speed.
 <code>dtc_typedef.h</code>	 Data Transfer Control (DTC): data structure definition
 <code>ges_eqp.h</code>	 EEPROM management functions, variables and constants
 <code>globdef.h</code>	 Global Definitions
 <code>globvar.h</code>	
 <code>iodefine.h</code>	 Microcontroller I/O definitions
 <code>mask.h</code>	 Mask definitions used
 <code>motorcontrol.h</code>	 Definition of functions used in the Interrupt service routines
 <code>pws_E6108A.h</code>	 Parameters used to drive the External power stage using IPM
 <code>pws_E6132.h</code>	 Parameters used to drive the internal power stages using MOSFETS
 <code>stacksct.h</code>	 Stack and data types definition
 <code>typedefine.h</code>	
 <code>userif.h</code>	 Parameters used in the serial protocol
 <code>vect.h</code>	 Vectors definition

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THANKS FOR YOUR ATTENTION